

Band Saw Blade Tooth Shape Styles

Regular Tooth



The most commonly used tooth shape. Ideally suited for both cut-off and contour sawing of most materials. For cutting thin materials where a fine cut is required.

Skip Tooth



Widely spaced teeth with a 0° rake angle to prevent clogging when cutting soft, non-ferrous metals, plastic and wood.

Hook Tooth



Positive 10° rake angle helps to “dig in”, resulting in a higher cutting rate. Recommended for long cuts into thicker wood, plastic and metal.

Band Saw Blade Tooth Set

Raker Set



The raker tooth set consists of one to the left, one to the right and one tooth (raker) is unset. This is used for cutting thick solid metal sections on horizontal cut-off machines. It is also used for contour cutting and re-sawing on vertical band machines.

Alternate Set



Alternate set or double alternate plus raker set blades are designed for cutting wood. Provides faster, smoother cuts.